

**Slip Spindles**

**Threshold: 10.00**

MachineNo	Count	Value
RF01	10s slub(7110)	165.00
RF08	41k 16000	147.00
RF03	10s slub(7110)	102.00
RF20	40sCC	67.00
RF02	10s slub(7110)	63.00
RF19	41k 14000	43.00
RF18	41k 14000	42.00
RF09	41k 16000	24.00
RF06	41s karded	19.00
RF13	32s karded	13.00
RF14	41k 15000	10.00

**SEB%**

**Threshold: 3.00**

MachineNo	Count	Value
RF06	41s karded	7.87
RF17	30s Tencel	7.34
RF12	10s spl slub	6.35
RF20	40sCC	5.35
RF16	40cc 1.0hank	3.80

**Rogue Spindles**

**Threshold: 10.00**

MachineNo	Count	Value
RF17	30s Tencel	27.00
RF18	41k 14000	27.00
RF14	41k 15000	21.00
RF05	20s slub	17.00
RF07	41s karded	12.00
RF19	41k 14000	11.00
RF08	41k 16000	10.00

**Idle Spindles**

**Threshold: 2.00**

MachineNo	Count	Value
RF17	30s Tencel	161.00
RF20	40sCC	122.00
RF18	41k 14000	108.00
RF16	40cc 1.0hank	101.00
RF19	41k 14000	89.00
RF03	10s slub(7110)	79.00
RF05	20s slub	56.00
RF06	41s karded	42.00
RF14	41k 15000	36.00
RF01	10s slub(7110)	35.00
RF04	16s long slub	24.00
RF12	20s slub	21.00
RF13	32s karded	20.00
RF11	41k 14000	20.00
RF15	16s long slub	17.00
RF02	10s slub(7110)	17.00
RF08	41k 16000	14.00
RF09	41k 16000	12.00
RF12	10s spl slub	12.00

## Idle Spindles

Threshold: 2.00

MachineNo	Count	Value
RF07	41s karded	8.00
<b>EM</b>		<b>Threshold: 3.00</b>
MachineNo	Count	Value
RF16	40cc 1.0hank	7.73
RF10	41k 17000	7.41
RF12	20s slub	7.37
RF03	10s slub(7110)	7.22
RF12	10s spl slub	6.82
RF05	20s slub	6.68
RF07	41s karded	6.53
RF08	41k 16000	6.52
RF11	41k 14000	6.36
RF13	32s karded	6.35
RF09	41k 16000	6.29
RF14	41k 15000	5.95
RF15	16s long slub	5.91
RF04	16s long slub	5.79
RF02	10s slub(7110)	4.95
RF20	40sCC	4.94
RF06	41s karded	4.85
RF01	10s slub(7110)	4.83
RF19	41k 14000	4.34
RF18	41k 14000	3.49
RF20	16cc	3.25
RF17	30s Tencel	3.05
<b>EBHSH</b>		<b>Threshold: 6.00</b>
MachineNo	Count	Value
RF20	16cc	43.38
RF18	41k 14000	9.06
RF06	41s karded	8.85
RF20	40sCC	8.80
RF14	41k 15000	8.46
RF05	20s slub	8.37
RF12	10s spl slub	7.99
RF12	20s slub	7.85
RF08	41k 16000	7.73
RF17	30s Tencel	7.45
RF16	40cc 1.0hank	7.38
RF07	41s karded	6.81
RF10	41k 17000	6.17
RF01	10s slub(7110)	6.13
<b>ADT</b>		<b>Threshold: 3.50</b>
MachineNo	Count	Value
RF10	41k 17000	5.19
RF16	40cc 1.0hank	4.15
RF15	16s long slub	3.86
RF19	41k 14000	3.79
RF06	41s karded	3.78
RF09	41k 16000	3.75
RF05	20s slub	3.71
RF08	41k 16000	3.55

MachineNo	Count	Value
RF12	10s spl slub	3.53
RF04	16s long slub	3.52

**7 Continuous Days from 06-05-2026 to 12-05-2026**

Parameter	MachineNo	Value
ASlip% - 0.2	RF19	0.41
EM - 3	RF16	6.40
EM - 3	RF05	5.95
EM - 3	RF10	5.91
EM - 3	RF14	5.68
EM - 3	RF08	5.64
EM - 3	RF11	5.43
EM - 3	RF09	5.38
EM - 3	RF15	5.29
EM - 3	RF03	5.28
EM - 3	RF07	5.19
EM - 3	RF12	5.17
EM - 3	RF13	5.09
EM - 3	RF06	4.94
EM - 3	RF04	4.89
EM - 3	RF17	4.23
EM - 3	RF19	4.17
EM - 3	RF01	4.02
IdleNo - 2	RF17	49.00
IdleNo - 2	RF19	49.00
IdleNo - 2	RF16	45.00
IdleNo - 2	RF18	36.00
IdleNo - 2	RF05	31.00
IdleNo - 2	RF15	29.00
IdleNo - 2	RF03	22.00
IdleNo - 2	RF06	20.00
IdleNo - 2	RF07	14.00
SEB% - 3	RF06	8.94
SEB% - 3	RF17	6.55